

SINCE



1952

PAINTS FOR INDUSTRY

METAL-CLAD[®] DRUM ENAMEL

EXTREME HIGH GLOSS

Fast drying, oil-based, modified short oil alkyd enamel formulated as a protective coating for new or reconditioned steel drums and other metal containers. This coating exhibits outstanding anti-sag properties while retaining excellent gloss and long term flexibility. May be applied direct to metal without a primer.

- ✓ Fast dry
- ✓ Prevents rust
- ✓ Excellent color & gloss retention
- ✓ Superior chip & flake resistance
- ✓ Protects against oil, grease, fumes, & mild chemicals
- ✓ VOC compliant

RECOMMENDED USES

For use as a protective enamel on new and reconditioned steel drums and all other metal containers where sag resistance and rapid dry are required.

RECOMMENDED SYSTEM

1 coat Metal-Clad[®] Drum Enamel

SURFACE PREPARATION

Surface should be clean, dry, and free of all contaminants such as oil, rust, loose paint, mill scale, and any other detrimental matter to ensure proper adhesion. Ultra-Bond[®] Metal Cleaner is the recommended cleaning solution for all steel surfaces. The use of Ultra-Bond[®] will significantly improve adhesion on nonferrous metal surfaces such as aluminum and galvanized steel.

SSPC-SP2 Hand Tool Cleaning is the minimum recommended level of surface preparation. For best possible performance, use commercial blast cleaning per SSPC-SP6/NACE 3.

Warning! The removal of old paint may release lead dust. Lead is toxic and can cause serious illness and brain damage, especially in children and pregnant women. Before removing old paint, ensure the use of proper protective equipment, including a NIOSH approved respirator. For more information, call the National Lead Information Center at 1-800-424-LEAD.

CLEAN UP

Equipment, hoses, and spills can be cleaned with AC-3 (Zero VOC Reducer) or acetone.

TECHNICAL DATA

Vehicle	Modified alkyd
Finish	High gloss (>90 units @ 60°)
Color	Full range available
Volume Solids [†]	45 - 48%
Weight Solids [†]	54 - 61%
Weight per Gallon [†]	9 lbs
Viscosity [†]	38 - 42 #2 Zahn / 80 - 110 cP
VOC	Less than 340 g/L (2.8 lbs/gal)
Shelf Life	2 years unopened
Recommended DFT	2.0 - 3.0 mil ²
Coverage	300 - 400 ft / gal (theoretical)
Packaging	1 gallon, 5 gallon, and 55 gallon containers
Application	Airless or conventional spray
Drying Time [*]	@ 76°F, 50% RH 45 minutes to touch 1 hour to recoat 2 hours to handle

† May vary by color.

* Dry time varies by temperature, humidity, and film thickness.

APPLICATION

Ambient Temperature	40°F - 120°F
Relative Humidity	85% maximum
Recommended Reducer	AC-3 (Zero VOC Reducer) or acetone
Airless Spray	
Pressure	1,800 psi
Hose	0.25" ID
Tip	.015" - .017"
Filter	60 mesh
Reduction	Not Recommended
Conventional / HVLP	
Spray Gun	Binks 95 or similar
Fluid Nozzle	63C
Air Nozzle	63PB
Atomization Pressure	40 PSI
Fluid Pressure	15 - 20 PSI
Reduction	As needed up to 5% by vol.
Brush (touch up only)	
Material	Nylon/Polyester

ADDITIONAL INFORMATION

Coating performance is dependent upon adequate surface preparation and proper application. The information and recommendations contained in this product bulletin are based upon tests conducted by or on behalf of PFI, Inc. and are correct to the best of our knowledge. Such information is subject to change and pertains to the product offered for sale at the time of publication. All information and recommendations herein are made without guarantee or representation as to the end result, since the conditions of use, including variations in customer handling and methods of application, are not known and beyond our control. The user is encouraged to test the complete coating system for adhesion and compatibility prior to full-scale production.

This product is intended for professional industrial use only. Thoroughly review the product label and Safety Data Sheet before using. Product information, including the SDS and a copy of this PDS is available online at www.pfiinc.net or by request. This product is free of lead and chrome.

Warranty and limitation of Seller's liability: PFI, Inc. warrants only that the products represented herein meet the formulation standards of PFI, Inc. This warranty shall be in lieu of any other warranty, expressed or implied, including but not limited to any implied warranty of merchantability or fitness for a particular purpose. There are no warranties that extend beyond the description on the face hereof. The buyer's sole and exclusive remedy against PFI, Inc. shall be for replacement of the product in the event a defective condition of the product should be found to exist, and the exclusive remedy shall not have failed its essential purpose so long as PFI, Inc. is willing to provide comparable replacement product to the buyer. No other remedy (including but not limited to incidental or consequential damages for lost profits, lost sales, injury to persons or property, environmental injuries, or any other incidental or consequential loss) shall be available to the buyer.



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