



**PFI, INC.**  
PAINTS FOR INDUSTRY

# ALKYD HARDENER

Significantly enhances the performance properties of Metal-Clad® Industrial Alkyd Enamel. Shortens dry time while promoting sharper gloss, better color and gloss retention, increased hardness, and improved chemical and abrasion resistance.

- ✓ Improves hardness, gloss, and color retention
- ✓ Increases chemical and abrasion resistance
- ✓ Shortens dry time

## TECHNICAL DATA

<b>Appearance</b>	Clear
<b>Volume Solids</b>	75.00%
<b>VOC</b>	2.19 lbs/gal or 262 g/l
<b>Shelf Life</b>	6 months unopened
<b>Packaging</b>	Quart and gallon containers
<b>Sweat In Time</b>	5-10 minutes

## DIRECTIONS FOR USE

Use this hardener ONLY with Metal-Clad® Alkyd Enamels. This product should be mixed at an 8:1 ratio, with 1 pint of hardener per gallon of paint. Mix well and let sit for 5-10 minutes prior to painting.

## PRECAUTIONS AND ADDITIONAL INFORMATION

**DANGER: CONTAINS ISOCYANATE.** Vapor and spray mist are harmful. Overexposure may cause lung damage and trigger allergic skin and/or respiratory reactions in sensitive people. Isocyanates may affect the brain or other parts of the nervous system, causing nausea, dizziness, or headaches. Wear a properly fitted vapor/particulate respirator equivalent to NIOSH 23C during application and until the work area has been fully exhausted of all vapors. Individuals with chronic respiratory problems should not be exposed to this product's vapor or spray mist. If you experience symptoms, remove to fresh air immediately and contact a physician if breathing difficulty persists or recurs. Follow all applicable directions and use care when handling this product.

**Protect this product from moisture to avoid contamination. Moisture will react with the catalyst and decrease its effectiveness.**

Coating performance is dependent on adequate surface preparation and proper application. The information contained in this bulletin is correct to the best of our knowledge. The recommendations and suggestions herein are made without guarantee or representation as to the end result, since the conditions of use, including variations in customer handling and methods of application, are not known and beyond our control. Such information is subject to change and pertains only to the product offered for sale at the time of publication. The user is encouraged to test the complete coating system for adhesion and compatibility prior to full-scale production.

**THIS PRODUCT IS INTENDED FOR PROFESSIONAL INDUSTRIAL USE ONLY.** Thoroughly review the product label and Safety Data Sheet (SDS) before using. Product information, including the SDS and a copy of this PDS is available online at [www.pfiinc.net](http://www.pfiinc.net) or by request. This product is free of lead and chrome.

**WARRANTY & LIMITATION OF SELLER'S LIABILITY:** PFI, Inc. warrants only that the products represented herein meet the formulation standards of PFI, Inc. This warranty shall be in lieu of any other warranty, expressed or implied, including but not limited to any implied warranty of merchantability or fitness for a particular purpose. There are no warranties that extend beyond the description on the face hereof. The buyer's sole and exclusive remedy against PFI, Inc. shall be for replacement of the product in the event a defective condition of the product should be found to exist and the exclusive remedy shall not have failed its essential purpose so long as PFI, Inc. is willing to provide comparable replacement product to the buyer. No other remedy (including but not limited to incidental or consequential damages for lost profits, lost sales, injury to persons or property, environmental injuries, or any other incidental or consequential loss) shall be available to the buyer.